

### **Product USP**



Good chemical adhesion strength





For balconies and terraces

Sustains heat aging





Extended Open time





Very low VOC Less than 0.05%



## **TILE BOND ANTI-SLIP**



High-performance, highly polymer-modified, flexible cementitious tile adhesive with extended open time for vitrified, ceramic, natural stone, and marble glass mosaics It is classified as C2TE according to EN 12004 and Type 3T according to IS 15477:2019.

### **Product Description**

This is a ready-made polymer modified adhesive with a high-performance cement base (C), improved slip resistance (T), and extended open time (E). It is suitable for fixing vitrified tiles, glass mosaics, and natural stone.

### **Application Area:**

**Materials to be fixed:** all types of ceramic tiles, vitrified tiles, terracotta, bricks, large format tiles, ceramic and glass mosaics, marble, and natural stones.

**Substrates:** cement-based screeds, cement-based plasters, concrete surfaces and brick walls and screeds, cement-based waterproofing products, cement-based self-leveling products, existing tiles and stones, water-retaining bodies, etc.

**Area of use:** Interior and exterior walls and floors, domestic applications, commercial applications, facades, dry and wet areas like water tanks, swimming pools, saunas and spas, fountains, balconies, terraces and podium decks.

### **Product Attributes**

PROPERTIES	SPECIFICATION
Pot Life @ 30°C:	Approx. 90 min
Coverage:	50-55 sqft (with 6mm x 6mm notch trowel)
	25-27 sqft (with 12mm x 12mm notch trowel)
Adhesive Thickness:	from 2mm up to 12mm
Slip Resistance:	≤ 0.5 mm
Base:	Especially active additives mixed in cement and silica/ quartz sand mortar
Aspect:	Grey Adhesive: Grey Powder White Adhesive: White powder
Bulk Density (gm/cc):	1.25 – 1.4 kg/lt
Mixed Density (w/p=0.24):	1.5 – 1.75 kg/lt
Open time @ 30°C:	≥ 30 min
Adjustment time @ 30°C:	≥ 20 min
Temperature of Substrate, Air & Materials during Application:	From +5°C to +35°C
Curing Time:	Applied product ready for use: Floor grouting - light foot Traffic after 24-36hour, Wall grouting after 24 hours
Ready to use:	Light Traffic: after 48 hours Heavy traffic: after 72 hours

### **TECHNICAL DATA AS PER IS 15477:2019**

PROPERTIES	SPECIFICATION
Tensile adhesion strength (After 28 Days):	Dry condition: ≥1.5 N/mm² After water immersion: ≥1.0 N/mm
Shear adhesion strength	Dry condition: ≥1.5N/mm <sup>2</sup> Heat ageing condition: ≥1.0 N/mm <sup>2</sup> Wet condition: ≥1.0 N/mm <sup>2</sup>
Transverse deformation (S1)	≥ 2.5 mm

#### **TECHNICAL DATA AS PER EN 12004**

PROPERTIES	SPECIFICATION
Tensile adhesion strength (After 28 Days):	Dry condition: ≥1.0 N/mm² After water immersion: ≥1.0 N/mm² After heat ageing: ≥1.0 N/mm² After freeze-thaw cycle: ≥1.0 N/mm²
Extended open time (at 30 minutes)	≥0.5 N/mm²
Slip resistance	≤ 0.5 mm



## **TILE BOND ANTI-SLIP**



### **DIRECTION FOR USE**

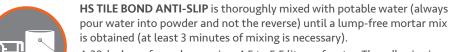
# Surface preparation

Prior to application, make sure the substrate is cement laitance-free, clean, and free from dirt, oil, grease, or other contaminants and loose or friable particles that may affect the adhesion strength. All surfaces must be dimensionally stable, level, cured, undamaged, compact, rigid, and dry. Dampening shall be done with water over dry and dusty surfaces. For more

absorbent surfaces, apply a coat of HS Latex Shield 2K, and for wet areas, apply two coats of Wall Shield 2K before two days. The substrate must be perfectly flat, sound, free from parts that are easily removed, non-deformable, and correctly aged or cured. Undulation can be leveled or filled with a layer of HS Tile Bond Anti-Slip in a maximum thickness of 5 mm, applied at least 24 hours before.

Areas of weak or honey-combed base surfaces should be sufficiently flat to permit the specified thickness. During application, there should not be any standing water.

## **Mixing**



A 20-kg bag of powder requires 4.5 to 5.5 liters of water. The adhesive is immediately ready for use. Always mix the required quantity, which can be consumed within the pot life.

Let the mixture air dry for 5 minutes before use. No further water should be added.

## **Application Method**

- To obtain a 3mm thickness, use a 6mm x 6mm notch trowel. The amount of product should be enough to ensure complete wetting of the tile. Tiling has to be carried out on fresh adhesive
- applying an optimum pressure to ensure contact with the adhesive with the tile to form a
  perfect bond.
- Avoid wetting the adhesive already applied with water.
- To lay tiles sized larger than 600mm x 600mm, the double-spreading (back buttering) is always recommended technique.

#### Of adhesive application is always recommended.

- If the substrate is very porous and the temperature is high and/or the relative humidity is low, it is advisable to dampen the surface.
- Do not leave any standing water.

### **Health & Safety precaution**

Wear hand gloves, safety shoes and safety goggles while using and handling the product. In case eyes or mouth are affected wash with plenty of clean water and seek medical treatment immediately. Before use, refer to the Material Safety Data Sheet (MSDS).

### **Shelf Life**

12 months from the date of manufacturing in unopened condition

#### Storage

Store in cool and dry place, free from direct sunlight and frost. Approx. temp range (+) 5 °C to 40°C. In tropical climate the product must be stored in an air conditioned environment.

## **Packs**



Supplied in 20 kg & 40 kg bags.



50-55 sqft (with 6mm x 6mm notch) 25-27 sqft (with 12mm x 12mm notch)







Version No: BPP1/09/2025. Please note that this data sheet supersedes all previous versions.